

Date: Monday, 22/09/2008 10:13:50 AM
 User: Julie Lecocq

Split

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: FRONT INBOARD LEG ASSEMBLY	
Job Number	: 42149 -1				
Estimate Number	: 13320				
P.O. Number	:		Part Number	: D3782041	
This Issue	22/09/2008	S.O. No. :	Drawing Number	: D3782 REVA	
Prsh Rev.	: NC		Project Number	: N/A	
First Issue	22/09/2008	Type : SMALL /MED FAB	Drawing Revision	: A	
Previous Run	: 42135		Material	:	
Written By	:		Due Date	: 05/10/2008	
Checked & Approved By	: JUD 08.9.22		Qty:	Um: Each	
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Pick Packing Kit			
2.0	D37681	Front Inboard Leg	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Front Inboard Leg batch: 40972			
3.0	D37871	Foot	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Foot batch: 40982			
4.0	AN513A	Bolt	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Bolt batch: M108167			
5.0	AN960JD516	Washer	
Comment: Qty.: 3.0000 Each(s)/Unit Total : 18.0000 Each(s) Washer batch: M109059 or (NAS1149D0568J)batch:			



Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT INBOARD LEG ASSEMBLY

Job Number: 42149

Part Number: D3782041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

batch:

M108161

AS 08/10/14 KE

7.0 AN45 13A

EYE BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

eye Bolt

batch:

M107938AS M107712

AS 08/10/14 KE

8.0 D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Front Leg Fitting

40948

AS 08/10/14 KE

9.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

****install AN45-13A eye bolt as shown for D412-769-041****

****install AN45-13A eye bolt in reverse for D412-769-042****

FF 08/10/14

(2)

10.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

AS 08/10/14

(2)

11.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: OA

AS 08/10/14

(2)

12.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/05 JY

Comment: FINAL INSPECTION/W/O RELEASE

MF 08-11-04

Job Completion



